- Special hand-screwing design
- Optional colors available

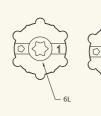
# 50, 53 SERIES

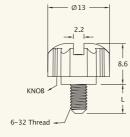


### Material and Finish

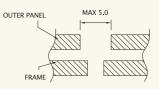
Knob: Plastic, ABS Screw: 400 Series stainless steel, passivated.



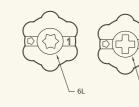


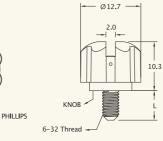


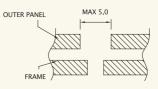
PHILLIPS



53 Series







50.0											mm
50 Series		Recess	Screw Length				PART N	IUMBER			
		Style	L	BLACK	GREEN	ORANGE	PURPLE	BLUE	LIGHT BLUE	IRON GRAY	RED
	6-32	6L T15	6.2								
		OL TIS	7.8	50-473-01	50-473-02	50-473-03	50-473-04	50-473-05	50-473-06	50-473-07	50-473-08
		Phillips #2	6.2	50-462-01	50-462-02	50-462-03	50-462-04	50-462-05	50-462-06	50-462-07	50-462-08
		111111111111111111111111111111111111111	7.8	50-472-01	50-472-02	50-472-03	50-472-04	50-472-05	50-472-06	50-472-07	50-472-08
											mm
53 Series		Recess	Screw Length				PART N	IUMBER			
		Style	L	BLACK	GREEN	ORANGE	PURPLE	BLUE	LIGHT BLUE	IRON GRAY	RED
	6-32	6L T15	6.2	53-463-01	53-463-02	53-463-03	53-463-04	53-463-05	53-463-06	53-463-07	53-463-08
	0 52	OL TIS	7.8	Length L L L L L L L L L L L L L	53-473-04	53-473-05	53-473-06	53-473-07	53-473-08		
		Phillips #2	6.2	53-462-01	53-462-02	53-462-03	53-462-04	53-462-05	53-462-06	53-462-07	53-462-08
		rimps #2	7.8	53-472-01	53-472-02	53-472-03	53-472-04	53-472-05	53-472-06	53-472-07	53-472-08

51,52,54 series aluminum steel made color hand-screwing bolt, with features of aluminum made grip, steel bolt, and special handscrewing design

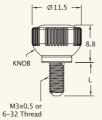
- Aluminum made hand-screwing head to enhance the appearance
- Multiple surface colors processing to meet customers' demands
- Steel made bolt to solve the problem of chip, insufficient torque, pulling force and shear force due to softness of aluminum made bolt The bolt specification, head, and color could be customized

## 51, 52, 54 SERIES

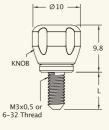
**Material and Finish** Knob: 6000 Series aluminum. **Screw:** Low carbon steel, zinc finish.

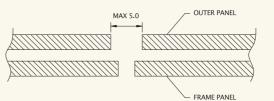






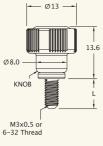


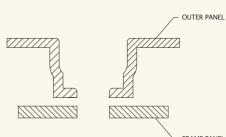












FRAME PANEL

mm

- D	im	er	ารเ	0	ns

Thread	Screw Length	PART NUMBER										
meau	L	BLACK	BLUE	YELLOW	RED	GREEN	PURPLE	IRON GRAY	ORANGE			
M3	5.2	51-15-01 52-15-01 54-15-01	51-15-02 52-15-02 54-15-02	51-15-03 52-15-03 54-15-03	51–15–04 52–15–04 54–15–04	51-15-05 52-15-05 54-15-05	51-15-06 52-15-06 54-15-06	51-15-07 52-15-07 54-15-07	51-15-08 52-15-08 54-15-08			
6-32	7.8	51-47-01 52-47-01 54-47-01	51-47-02 52-47-02 54-47-02	51-47-03 52-47-03 54-47-03	51-47-04 52-47-04 54-47-04	51-47-05 52-47-05 54-47-05	51-47-06 52-47-06 54-47-06	51-47-07 52-47-07 54-47-07	51-47-08 52-47-08 54-47-08			

- Screw ejecting function meets designed function of quick vertical separation
- Able to achieve the energy-saving of splitting connector effectively
- Screw sizes and hand screwing mechanism can be made according to specs required by customers

### **47 SERIES**



### **Material and Finish**

Knob: 6000 Series aluminum. Screw: Hardened carbon steel, nickel finish. Ferrule: Hardened carbon steel, nickel finish.

Press-in Style

Ø6.75

A MIN

BACK-UP TOOL

SMOOTH BACK–UP SURFACE

CLEARANCE
C HOLE

mm

ØD

#### Recess Style Installation Style PHILLIPS 6L/SLOT 6L T15 x 1.2 Deep Slot Width=1 Slot Depth=1 Slot Length=5.4 T15 x 1.2 Deep No.2 Phillips Recess SCREW FERRULE Knob Height and Screw Projection UNFASTENED FASTENED Ø11.5 "H-1' "A"MIN "P-1" "P-2 "A"MAX -Styled Knob Series Clearance For **Panel Preparation** Hole Thread ØD +0.2 (+.008) -0.1 (-.004) Size and Installation $6.8^{+.08}_{-.0}$ (.268 $^{+.003}_{-.000}$ ) М3 4.0 (.157) Application PANEL PANEL FRAME FRAME KNOP

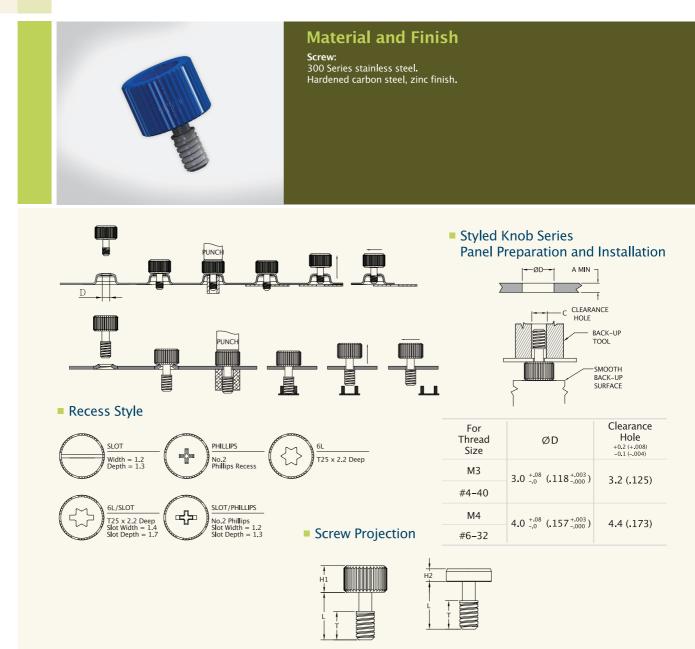
	TUREAR		SIONS				KNOB HEIGHT		TOTAL	PART NUMBER			
	THREAD DIMEN		1310113	PROJECTION			FLOA		FLOAT	Phillips	6L 6L/Slot		
		A MIN	A MAX	Т	P-1	P-2	H-1	H-2		Recess	Recess	Recess	
	M3 0.80	0.80		10.5	4.0	4.4	6.5	6.1	0.4	47-112-210	47-112-310	47-112-410	
		0.80	~	13.5	7.0	7.4				47-112-220	47-112-320	47-112-420	

- Simply assemble to punch screw into panel.
- Special design to avoid screw stuck when reverse.
- Screw ejecting function meets designed function of quick vertical separation.
- Able to achieve the energy-saving of splitting connector effectively

mm

Suitable for various thickness & material of panel.

## **90 SERIES**



### Dimensions

THREAD	OUTER PANEL SCREW DIMENSIONS PROJECTION									TOTAL	PART NUMBER					
	A MIN A MAX			L		TIKC	Т	non	H-1	H–2	FLOAT	Solt Recess	Phillips Recess	6L Recess	6L/Slot Recess	Slot/Phillips Recess
M3	1.0		c	10	12	2 7		0.7	73	2	0.5	90-110	90-120	90-130	90-140	90-150
#4-40	1.0	~	0	10	12	5.7	/./	9.7	1.5	2		90-210	90-220	90-230	90-240	90-250
M4	1.0		4	c	10	4 1	7 2	10.4	7 7	2	0.5	90-310	90-320	90-330	90-340	90-350
#6-32	1.0	~	4	4 0 10	10	4.1	1 7.2 10.4	7.3	2	0.5	90-410	90-420	90-430	90-440	90-450	